

NELSON HEAT TRACING SYSTEMS

HASK-S HAZARDOUS AREA SEAL KIT

FOR DIVISION 1 CABLE SPLICE TERMINATION & EXPLOSION PROOF SEAL

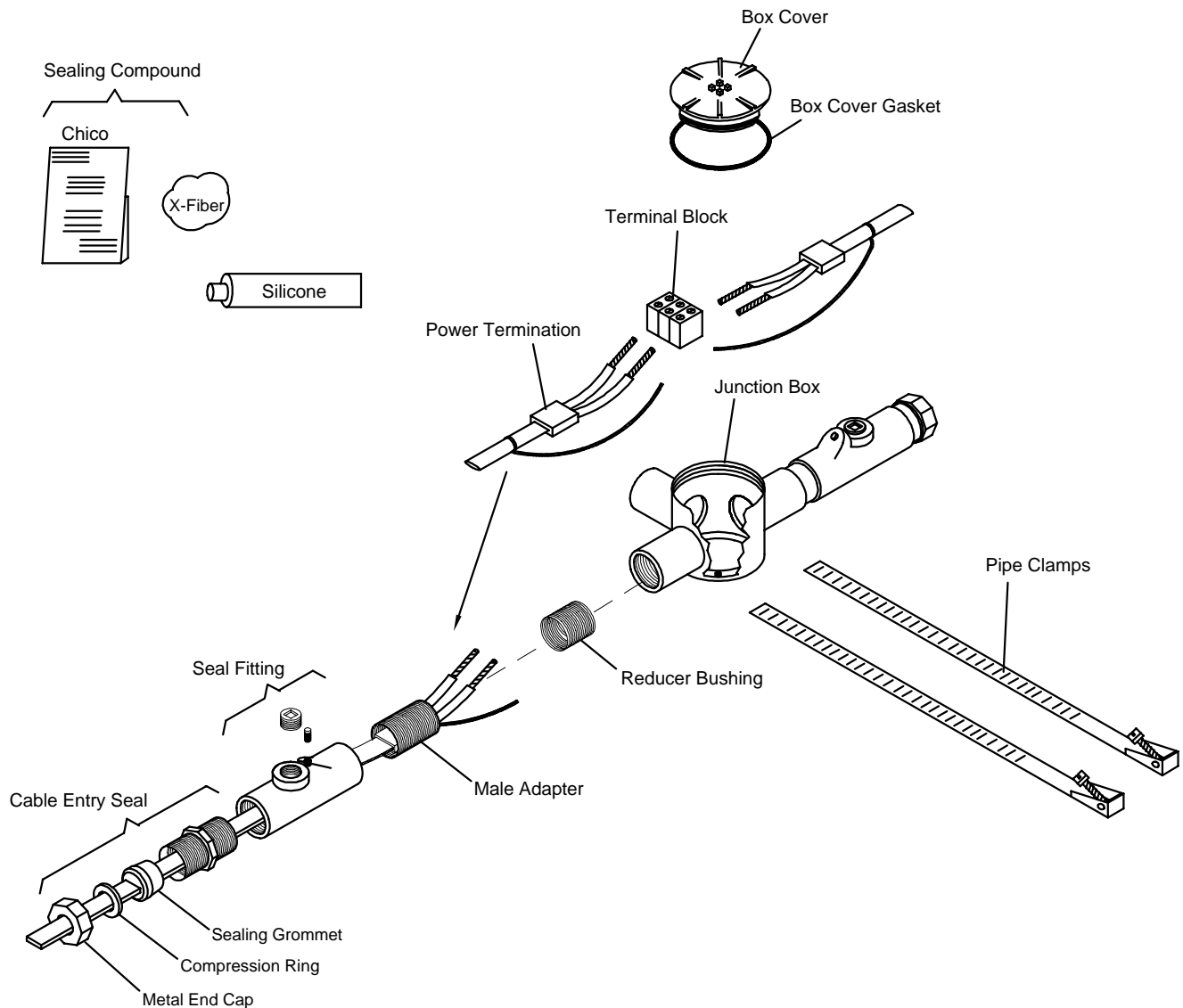
INSTALLATION INSTRUCTIONS

DESCRIPTION

The HASK-S Hazardous Area Seal Kit provides the cable termination and explosion proof seal parts needed to make all the in-line splice electrical connections associated with all Nelson Heat Tracing Systems' self-regulating heater cables.

KIT CONTENTS

- | | |
|--------------------|----------------------|
| 1 Junction Box | 2 Male Adapters |
| 1 Box Cover Gasket | 2 Reducer Bushings |
| 1 Tube of Silicone | 2 Power Terminations |
| 1 Sealing Compound | 1 Terminal Block |
| 1 X-Fiber | 2 Cable Entry Seals |
| 2 Pips Clamps | 1 Conduit Plug |
| 2 Seal Fittings | |

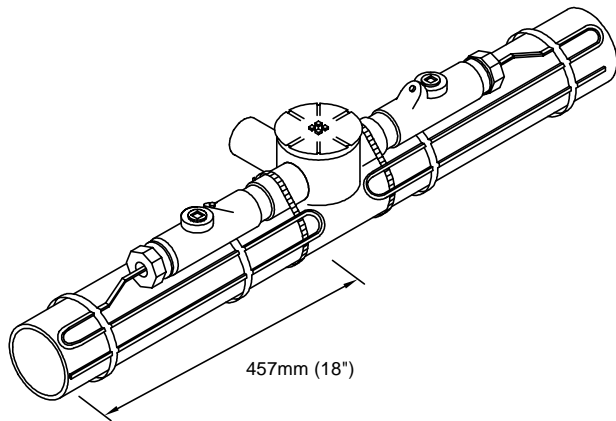


NELSON HEAT TRACING SYSTEMS

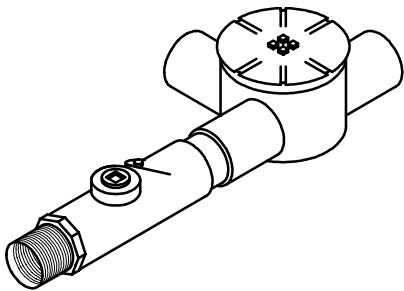
HASK-S HAZARDOUS AREA SEAL KIT FOR DIVISION 1 CABLE SPLICE TERMINATION & EXPLOSION PROOF SEAL

INSTALLATION INSTRUCTIONS

JUNCTION BOX CONNECTION



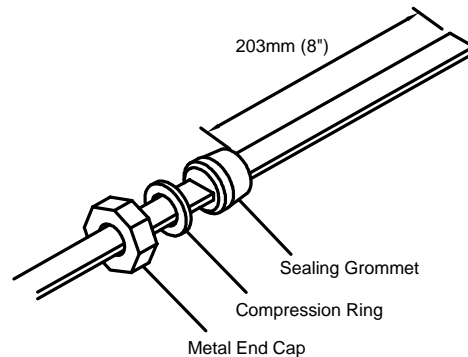
- 1 Allow 457mm (18") of heater cable for each side to compensate for heat loss of the termination kit.



- 2 Thread the reducer bushing into the junction box. Then thread the male adapter into the reducer bushing. Finally, thread the seal fitting into the male adapter. Tighten to a minimum of 5 full threads of engagement.

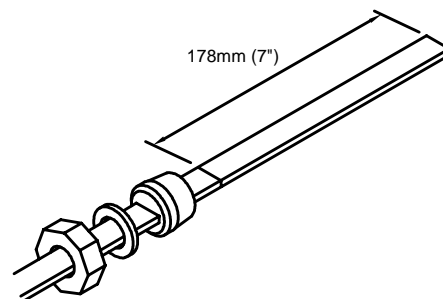
Note: If the seal fitting is to be mounted in vertical position, mount with the slanted small hole plug upwards.

- 3 Remove the metal end cap, black compression ring and sealing grommet from the cable entry seal and thread the cable entry seal into the seal fitting. Tighten to a minimum of 5 full threads of engagement.
- 4 Repeat steps 2-3 for the other seal fitting.



- 5 Slide a metal end cap, compression ring and sealing grommet over each heater cable. Position each sealing grommet 203mm (8") from each heater cable end.

Note: Each metal end cap, compression ring and sealing grommet must be oriented to fit correctly into each cable entry seal.



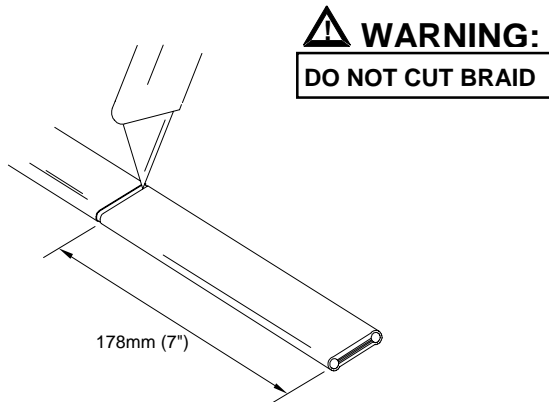
- 6 Prepare all heater cables for termination. Proceed to "Overjacket Stripping Procedures" on sheet 3.

NELSON HEAT TRACING SYSTEMS

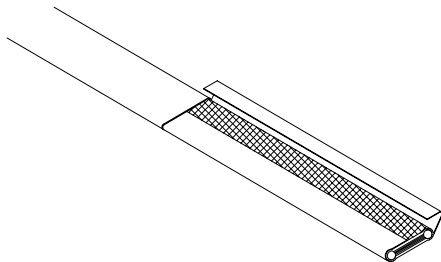
HASK-S HAZARDOUS AREA SEAL KIT FOR DIVISION 1 CABLE SPLICE TERMINATION & EXPLOSION PROOF SEAL

INSTALLATION INSTRUCTIONS

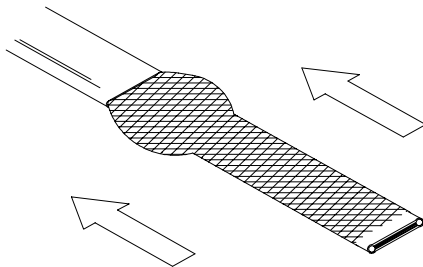
OVERJACKET STRIPPING PROCEDURES



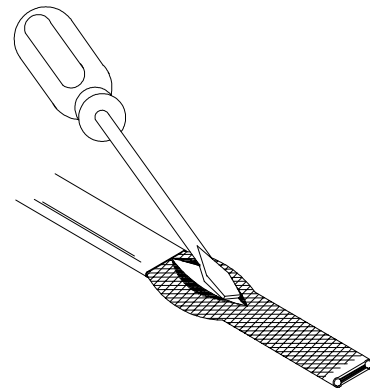
- 1 Lightly cut around heater overjacket 178mm (7") from the end. Bend cable to break overjacket.
- 2 Lightly cut overjacket up the center between first cut mark and the cable end. Bend cable to break overjacket.



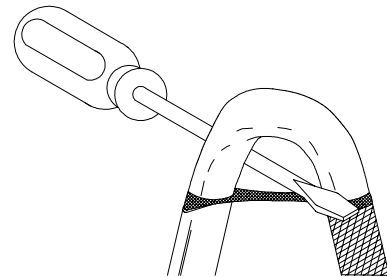
- 3 Remove overjacket from heater cable.



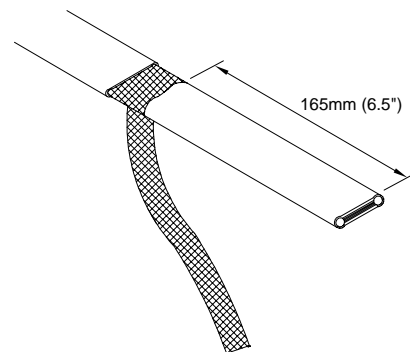
- 4 Move braid back toward the overjacket, creating a bulge.



- 5 At the bulge, separate the braid to make an opening.



- 6 While bending the heater cable, work it through the braid opening.



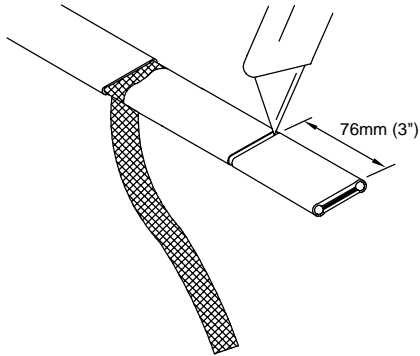
- 7 Pull the braid tight.
- 8 Proceed to "Outer Jacket Stripping Procedures" on sheet 4.

NELSON HEAT TRACING SYSTEMS

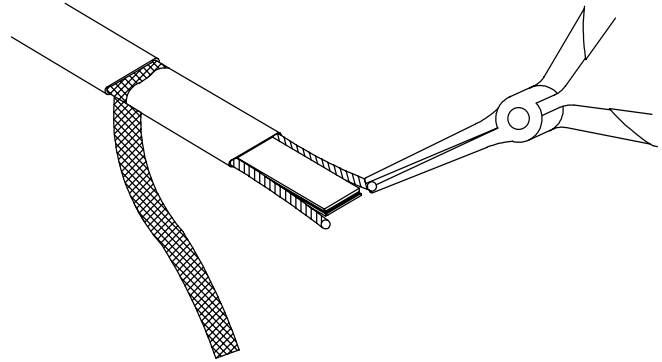
HASK-S HAZARDOUS AREA SEAL KIT FOR DIVISION 1 CABLE SPLICE TERMINATION & EXPLOSION PROOF SEAL

INSTALLATION INSTRUCTIONS

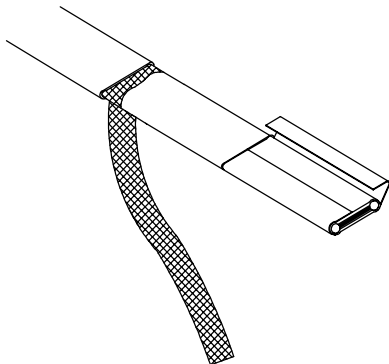
OUTER JACKET STRIPPING PROCEDURES



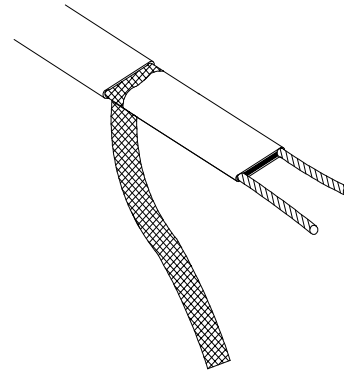
- 1 Lightly cut around heater outer jacket 76mm (3") from the end. Bend cable to break outer jacket.
- 2 Lightly cut the outer jacket up the center between the first cut mark & the cable end. Bend cable to break outer jacket.



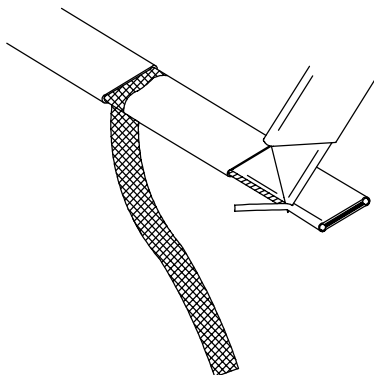
- 5 Starting at the end, pull each bus wire away from the core material.
- 6 Remove exposed core material.



- 3 Remove the jacket from the heater cable.



- 7 Cut 6mm (0.25") off the end of each bus wire.
- 8 Proceed to "Power Termination" on sheet 5.



⚠ WARNING:
DO NOT CUT BUS WIRES

- 4 Shave the core material from the outside of each bus wire.

NELSON HEAT TRACING SYSTEMS

HASK-S HAZARDOUS AREA SEAL KIT

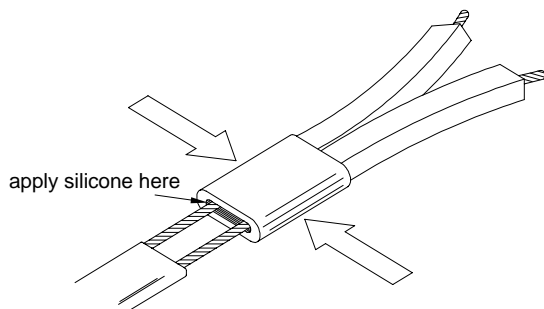
FOR DIVISION 1 CABLE SPLICE TERMINATION & EXPLOSION PROOF SEAL

INSTALLATION
INSTRUCTIONS

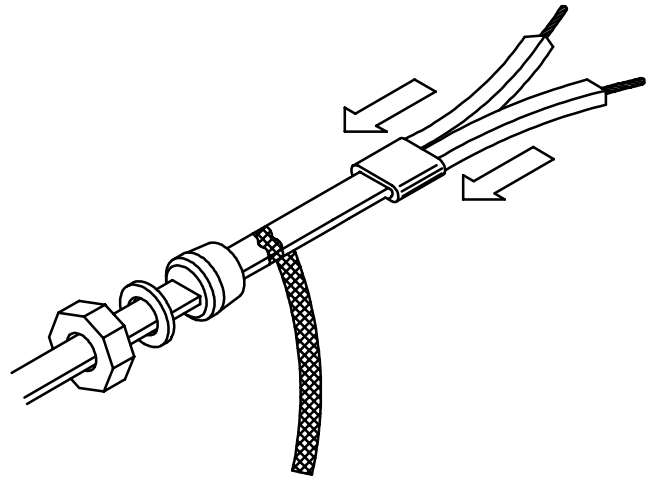
POWER TERMINATION

⚠ WARNING:

- Bus wires must not touch or cross while inserting into power termination.
- Only power terminations specifically approved for the vendors style and type of heater cable must be used.



- 1 Insert bus wires into power termination.
- 2 Squeeze power termination opening and fill with silicone.



- 3 Push power termination to overlap jacket.
- 4 Proceed to "Seal Fitting Installation" on sheet 6.

NELSON HEAT TRACING SYSTEMS

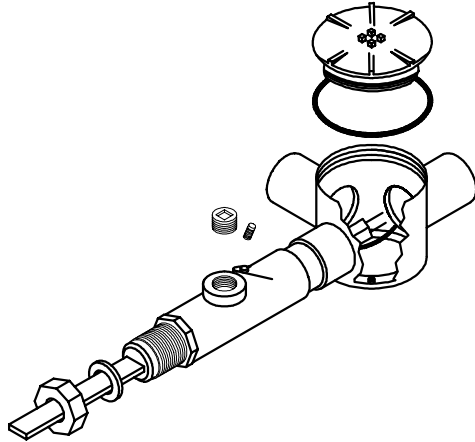
HASK-S HAZARDOUS AREA SEAL KIT

FOR DIVISION 1 CABLE SPLICE TERMINATION & EXPLOSION PROOF SEAL

INSTALLATION

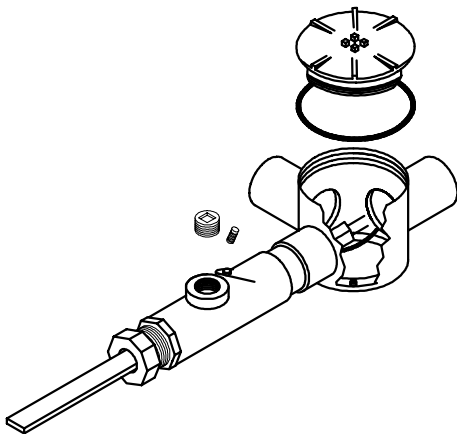
INSTRUCTIONS

SEAL FITTING INSTALLATION

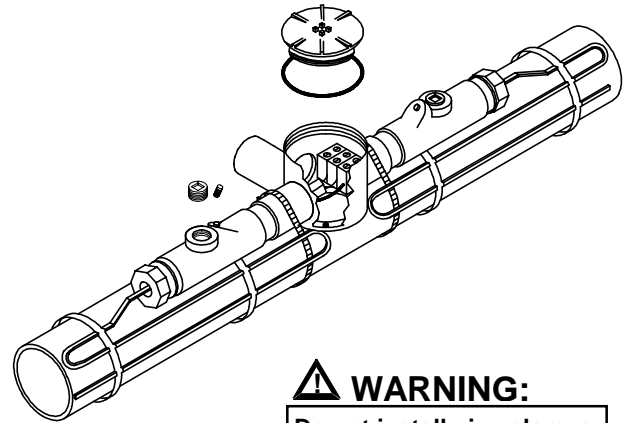


- 1 Remove box cover and box cover gasket from junction box, place a power termination through each cable entry seal and seal fitting. Slide forward until the sealing grommet is flush with the entry seal.

Note: The heater cable must be positioned in the seal fitting so the braid transition point is visible through the seal fitting opening. See Detail "A" on sheet 8 for example.



- 2 Slide the compression ring and metal end cap forward and thread onto the cable entry seal. Tighten to 51 foot pounds.
- 3 Repeat steps 1-2 for the other seal fitting.



WARNING:
Do not install pipe clamps over the heater cables.

- 4 Mount the junction box to pipe using pipe clamps.
- 5 Connect bus wires to the terminal block. Connect ground braid from both heater cables to green ground screw.
- 6 Place the box cover gasket and box cover onto the junction box and plug the unused conduit opening using the conduit plug.
- 7 Proceed to "Sealing Compound Procedure" on sheet 7.

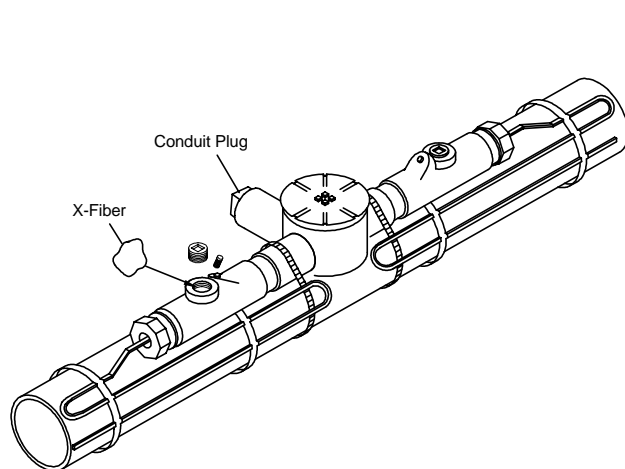
NELSON HEAT TRACING SYSTEMS

HASK-S HAZARDOUS AREA SEAL KIT

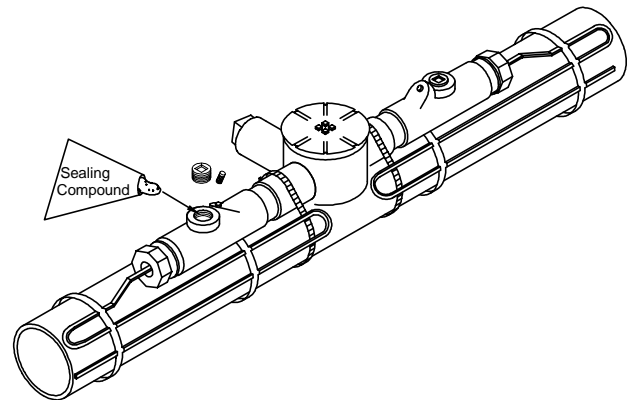
FOR DIVISION 1 CABLE SPLICE TERMINATION & EXPLOSION PROOF SEAL

INSTALLATION
INSTRUCTIONS

SEALING COMPOUND PROCEDURE



- 1 Center the heater cable in the conduit opening. Using the X fiber, pack around the heater cable forming a dam to hold the sealing compound.



- 2 Mix the sealing compound according to instructions on the pouch, (knead to mix liquid and powder in pouch). Snip off a corner of the pouch and fill the seal.

WARNING:

Sealing compound must completely cover the braid transition point. See Detail "A" on sheet 8 for reference.

NELSON HEAT TRACING SYSTEMS

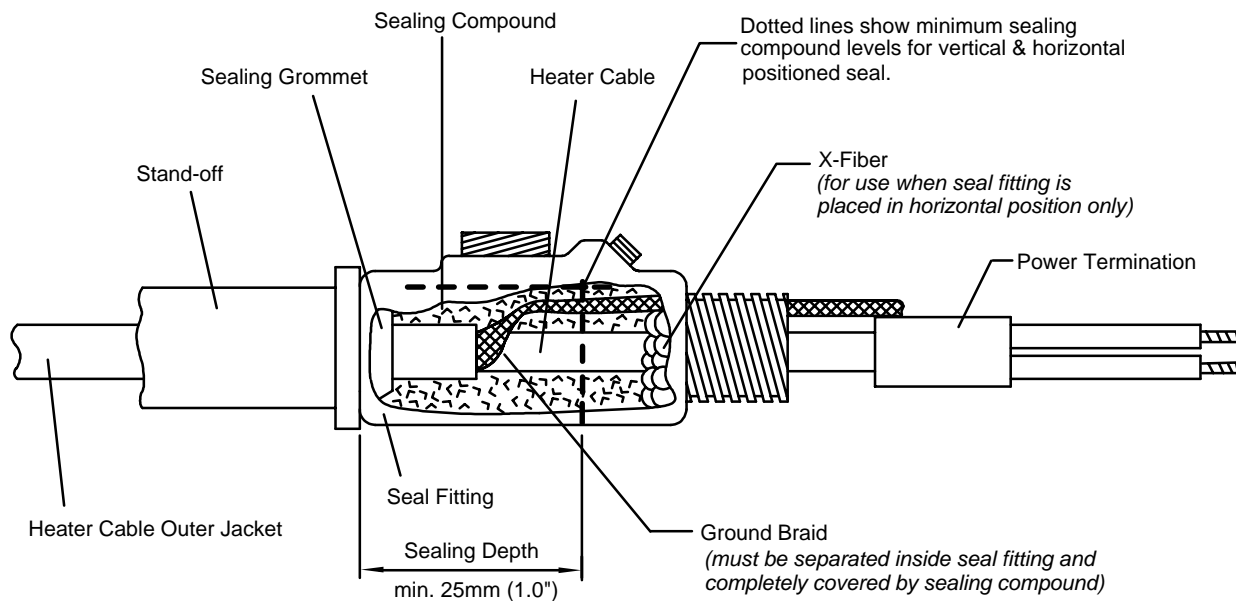
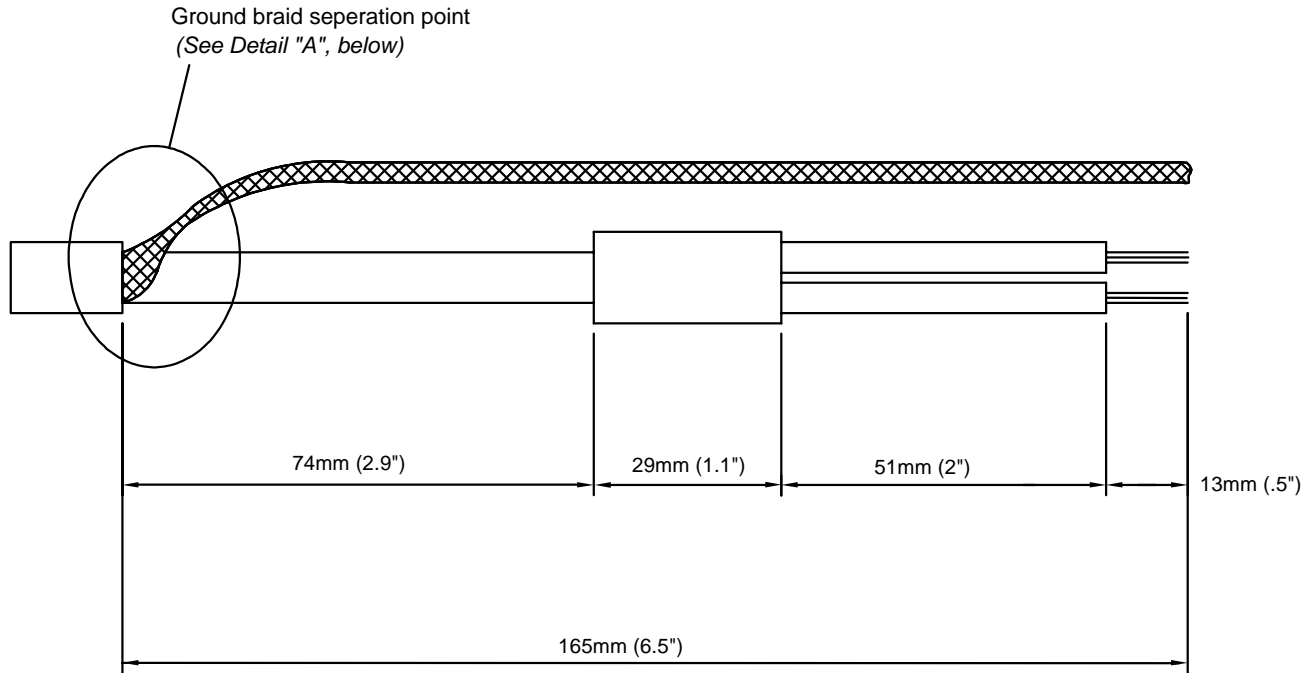
HASK-S HAZARDOUS AREA SEAL KIT

FOR DIVISION 1 CABLE SPLICE TERMINATION & EXPLOSION PROOF SEAL

INSTALLATION

INSTRUCTIONS

TEMPLATE



DETAIL "A"